

CIGARETTE LENGTH	: 83.0	MM	TIOJ TAR	: 8.0 MG/CIGT	7.5 - 8.0
TOBACCO ROD CIRCUM.	: 24.80	MM			
TOBACCO ROD LENGTH	: 56.0	MM	TIOJ		
FILTER LENGTH	: 27.0	MM	NICOTINE	: .70 MG/CIGT	.56 - .80
TIPPING LENGTH	: 32.000	MM			
TOTAL R.T.D.	: 4.70	IN. H2O			
DILUTION TARGET	: 35.0 +/-	5.0 %			

TIPPING PAPER : 60MM X 3500M WHT DCL PPT EC 136 12-035-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
30.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-1979 PVA 61-216-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A
: FULLER W8-3924-EL PVA 61-458-A

SEAM ADHESIVE : FULLER W8-3902U PVA 61-444-A
: NATIONAL 25-1068 PVA 61-210-A

STD. FILLER - PACK O.V.: A1330 - 12.00% LARK SUPER LIGHTS FTB

CIGARETTE PAPER : 27.25MM X 6500M 35CU/0.6% (K/D137/E878) 10-135-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : COUNTRY REQUIRES QA SMOKING BY TIOJ METHOD. PACK
: PRINT TAR/NICOTINE IS 8.0/.7 MG/CIGT. (TAR RANGE
: ESTABLISHED BY FTC STANDARDS/NICOTINE RANGE 20%
: VARIANCE PER JAPANESE REQUIREMENTS.)

REASON FOR CHANGE : DILUTION TARGET CHANGED FROM 30.0% TO 35.0%
: (+/-5.0%) TO REFLECT CURRENT PRODUCTION AVERAGE
: WITH CURRENT TIPPING PRESSURE DROP. NO OTHER
: CHANGES IMPLEMENTED.

PREPARED BY : E. F. VALEY
PREPARATION DATE : 10/30/90

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APPROVED BY:

Charles H. Bates

SUPERCEDS SPECIFICATION DATED: 6/11/90

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